

# Polymer Resources



Classic® Engineering Plastic Compounds

Wednesday, August 30, 2023

## PRL PC-G10

Polymer Resources Ltd. - Polycarbonate

Units 

Action

Legend 

### General Information

#### General

Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>North America</li> </ul>
Filler / Reinforcement	<ul style="list-style-type: none"> <li>Glass Fiber, 10% Filler by Weight</li> </ul>
Features	<ul style="list-style-type: none"> <li>Flame Retardant</li> <li>Good Impact Resistance</li> <li>High Heat Resistance</li> <li>Self Extinguishing</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>RoHS Compliant</li> </ul>
UL File Number	<ul style="list-style-type: none"> <li>E113219</li> </ul>
Forms	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>

### ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.27		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	5.0 to 12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	3.0E-3 to 6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 0.125 in)	9500	psi	ASTM D638
Tensile Strength (Break, 0.125 in)	9100	psi	ASTM D638
Flexural Modulus (0.125 in)	550000	psi	ASTM D790
Flexural Strength (0.125 in)	15800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	2.0	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed, 0.125 in)	290	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.125 in)	280	°F	ASTM D648
RTI Elec			UL 746B
0.07 in	176	°F	
0.12 in	176	°F	
RTI Imp			UL 746B
0.07 in	176	°F	
0.12 in	176	°F	
RTI Str			UL 746B
0.07 in	176	°F	
0.12 in	176	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.07 in, ALL	V-2		
0.12 in, ALL	V-0		

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	245 to 255	°F
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	560 to 600	°F
Middle Temperature	580 to 620	°F
Front Temperature	600 to 640	°F
Processing (Melt) Temp	575 to 625	°F
Mold Temperature	180 to 240	°F

**NOTES**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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